

Section 1: IDENTIFICATION

Product Name: DRILLSOL HV

Synonyms: Not available.

Product Use: Hydrocarbon Drilling Fluid.

Restrictions on Use: Not available.

Manufacturer/Supplier: Enerchem Partnership
Manulife Place
707 5th street SW, Suite 1300
Calgary, AB T2P 0Y3

Phone Number: 1-800-380-4580

Emergency Phone: 1-866-975-1011
CANUTEC: 1-888-CAN-UTEC (226-8832), 613-996-6666 or *666
on a cellular phone

Date of Preparation of SDS: May 26, 2025

Section 2: HAZARD(S) IDENTIFICATION**GHS INFORMATION**

Classification: Flammable Liquids, Category 4
Carcinogenicity, Category 1B
Aspiration Hazard, Category 1

LABEL ELEMENTS**Hazard****Pictogram(s):****Signal Word:** Danger

Hazard Statements: Combustible liquid.
May cause cancer.
May be fatal if swallowed and enters airways.

Precautionary Statements

Prevention: Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Wear protective gloves, protective clothing and eye protection.

Response: IF SWALLOWED: Immediately call a POISON CENTER or doctor.
If exposed or concerned: Get medical advice/attention.
Do NOT induce vomiting.
In case of fire: Use dry chemical, CO₂, water spray or regular foam to extinguish.

Storage: Store in a well-ventilated place. Keep cool.
Store locked up.



SAFETY DATA SHEET

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Disposal: Dispose of contents/container in accordance with applicable regional, national and local laws and regulations.

Hazards Not Otherwise Classified: Not applicable.

Ingredients with Unknown Toxicity: None.

This material is considered hazardous by the OSHA Hazard Communication Standard, (29 CFR 1910.1200). This material is considered hazardous by the Hazardous Products Regulations.

Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredient(s)	Common name / Synonyms	CAS No.	% wt./wt.
Distillates (petroleum), straight-run middle	Not available.	64741-44-2	100
Polycyclic Aromatic Hydrocarbons	Not available.	130498-29-2	0.1 - 1

Section 4: FIRST-AID MEASURES

Inhalation:	If inhaled: Call a poison center or doctor if you feel unwell. Acute and delayed symptoms and effects: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Eye Contact:	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center or doctor if you feel unwell. Acute and delayed symptoms and effects: May cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.
Skin Contact:	If on skin: Wash with plenty of water. Call a poison center or doctor if you feel unwell. Acute and delayed symptoms and effects: May cause skin irritation. Signs/symptoms may include localized redness, swelling, and itching.
Ingestion:	If swallowed: Do NOT induce vomiting. Immediately call a poison center or doctor. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Never give anything by mouth to an unconscious person. Acute and delayed symptoms and effects: May be fatal if swallowed and enters airways. May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.
General Advice:	In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).
Note to Physicians:	Symptoms may not appear immediately.

Section 5: FIRE-FIGHTING MEASURES**FLAMMABILITY AND EXPLOSION INFORMATION**

Combustible liquid. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapor explosion hazard indoors, outdoors or in sewers. Runoff to sewer may create fire or explosion hazard. Containers may explode when heated.

Sensitivity to Mechanical Impact: This material is not sensitive to mechanical impact.

Sensitivity to Static Discharge: This material is sensitive to static discharge at temperatures at or above the flash point.

MEANS OF EXTINCTION

Suitable Extinguishing Media: Small Fire: Dry chemical, CO₂, water spray or regular foam.
Large Fire: Water spray, fog or regular foam. Move containers from fire area if you can do it without risk.

Unsuitable Extinguishing Media: Do not use straight streams.

Products of Combustion: Oxides of carbon. Oxides of sulphur. Aldehydes.

Protection of Firefighters: Fire may produce irritating, corrosive and/or toxic gases. Runoff from fire control or dilution water may cause pollution. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

Section 6: ACCIDENTAL RELEASE MEASURES

Emergency Procedures: Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Personal Precautions: Do not touch or walk through spilled material. Use personal protection recommended in Section 8.

Environmental Precautions: Keep out of drains, sewers, ditches, and waterways.

Methods for Containment: Stop leak if without risk. Do not flush to sewer or allow to enter waterways.

Methods for Clean-Up: Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Other Information: See Section 13 for disposal considerations.

Section 7: HANDLING AND STORAGE**Handling:**

Do not swallow. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container

and receiving equipment. Use non-sparking tools. Take action to prevent static discharges. See Section 8 for information on Personal Protective Equipment.

Storage:

Store in a well-ventilated place. Keep cool. Store locked up. Store away from incompatible materials. See Section 10 for information on Incompatible Materials. Keep out of the reach of children.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**Exposure Guidelines****Component**

Distillates (petroleum), straight-run middle [CAS No. 64741-44-2]

ACGIH: A2; Exposure by all routes should be carefully controlled to levels as low as possible (2009); For Mineral oil, excluding metal working fluids; Poorly and mildly refined

OSHA: 5 mg/m³ (TWA); For Oil mist, mineral.

Polycyclic Aromatic Hydrocarbons [CAS No. 130498-29-2]

ACGIH: A2; BEI; Exposure by all routes should be carefully controlled to levels as low as possible (1993); For Benz[a]anthracene

OSHA: 0.2 mg/m³ (TWA); For benzene-soluble fraction.

TWA: Time-Weighted Average

Engineering Controls: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapour, gas, etc.) below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT (PPE)**Eye/Face Protection:**

Wear safety glasses. Use equipment for eye protection that meets the standards referenced by CSA Standard CAN/CSA-Z94.3:20 and OSHA regulations in 29 CFR 1910.133 for Personal Protective Equipment.

Hand Protection:

Wear protective gloves. Consult manufacturer specifications for further information.

Skin and Body Protection:

Wear protective clothing.

Respiratory Protection:

If engineering controls and ventilation are not sufficient to control exposure to below the allowable limits then an appropriate NIOSH/MSHA approved air-purifying respirator that meets the requirements of CSA Standard CAN/CSA-Z94.4-18, or self-contained breathing apparatus must be used. Supplied air breathing apparatus must be used when oxygen concentrations are low or if airborne concentrations exceed the limits of the air-purifying respirators.

General Hygiene Considerations: Handle according to established industrial hygiene and safety practices. Consult a competent industrial hygienist to determine hazard potential and/or the PPE manufacturers to ensure adequate protection.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Pale yellow liquid.
Colour:	Pale yellow.
Odour:	Petroleum.
Odour Threshold:	Not available.
Physical State:	Liquid.
pH:	Not available.
Melting Point / Freezing Point:	Not available.
Initial Boiling Point:	145.6 °C (294.1 °F) (ASTM D86)
Boiling Range:	Not available.
Flash Point:	≥ 80 °C (176 °F) (ASTM D93)
Evaporation Rate:	Not available.
Flammability:	Not applicable.
Lower Flammability Limit:	Not available.
Upper Flammability Limit:	Not available.
Vapor Pressure:	Not available.
Relative Vapor Density:	Not available.
Relative Density:	0.850 to 0.900 (Water = 1) at 15 °C (59 °F) (ASTM D5002)
Solubility:	Insoluble in water.
Partition Coefficient: n-Octanol/Water:	Not available.
Auto-ignition Temperature:	Not available.
Decomposition Temperature:	Not available.
Kinematic Viscosity:	< 10 cSt at 40 °C (104 °F) (ASTM D7042)
Percent Volatile, wt. %:	Not available.
VOC content, wt. %:	Not available.
Density:	850 to 900 kg/m ³ at 15 °C (59 °F) (ASTM D5002)
Coefficient of Water/Oil Distribution:	Not available.
Particle Characteristics:	Not available.

Section 10: STABILITY AND REACTIVITY

Reactivity: Contact with incompatible materials. Sources of ignition. Exposure to heat.

Chemical Stability: Stable under normal storage conditions.

Possibility of Hazardous Reactions: None known.

Conditions to Avoid: Contact with incompatible materials. Sources of ignition. Exposure to heat.

Incompatible Materials: Strong oxidizers.

Hazardous Decomposition Products: Not available.

Section 11: TOXICOLOGICAL INFORMATION**EFFECTS OF ACUTE EXPOSURE****Product Toxicity**

Oral: Not available.

Dermal: Not available.

Inhalation: Not available.

Component Toxicity

Component	CAS No.	LD ₅₀ oral	LD ₅₀ dermal	LC ₅₀
Distillates (petroleum), straight-run middle	64741-44-2	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	1700 mg/m ³ (rat); 4H
Polycyclic Aromatic Hydrocarbons	130498-29-2	Not available.	Not available.	Not available.

Likely Routes of Exposure: Eye contact. Skin contact. Inhalation. Ingestion.

Target Organs: Skin. Eyes. Gastrointestinal tract. Respiratory system. Bone marrow. Liver. Central nervous system.

Symptoms (including delayed and immediate effects)

Inhalation: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Eye: May cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin: May cause skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: May be fatal if swallowed and enters airways. May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Skin Sensitization: Not available.

Respiratory Sensitization: Not available.

Medical Conditions Aggravated By Exposure: Not available.

**DRILLSOL HV****SAFETY DATA SHEET**

Date of Preparation: May 26, 2025

EFFECTS OF CHRONIC EXPOSURE (from short and long-term exposure)

Target Organs: Skin. Eyes. Gastrointestinal tract. Respiratory system. Bone marrow. Liver. Central nervous system.

Chronic Effects: Prolonged or repeated contact may dry skin and cause irritation. This product contains Polycyclic Aromatic Hydrocarbons. Prolonged contact with these compounds has been associated with the induction of skin and lung tumours, anemia, disorders of the liver, bone marrow and lymphoid tissues.

Carcinogenicity: May cause cancer. This material contains Polycyclic Aromatic Hydrocarbons (PAHs), some of which are animal carcinogens.

Component Carcinogenicity

Component	ACGIH	IARC	NTP	OSHA	Prop 65
Distillates (petroleum), straight-run middle	A2	Group 1	List 1	OSHA Carcinogen.	Listed.
Polycyclic Aromatic Hydrocarbons	A2	Not listed.	List 2	OSHA Carcinogen.	Listed.

Mutagenicity: Not available.

Reproductive Effects: Not available.

Developmental Effects

Teratogenicity: Not available.

Embryotoxicity: Not available.

Toxicologically Synergistic Materials: Not available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity: Not available.

Persistence / Degradability: Not available.

Bioaccumulation / Accumulation: Not available.

Mobility in Environment: Not available.

Other Adverse Effects: Not available.

Section 13: DISPOSAL CONSIDERATIONS

Disposal Instructions: Disposal should be in accordance with applicable regional, national and local laws and regulations. Local regulations may be more stringent than regional or national requirements.

Section 14: TRANSPORT INFORMATION
U.S. Department of Transportation (DOT)

Proper Shipping Name: NA1993, COMBUSTIBLE LIQUID, N.O.S. (Petroleum distillates), Combustible liquid, PG III

Class: Combustible liquid.

UN Number: NA1993

Packing Group: III

Placard(s):


Canada Transportation of Dangerous Goods (TDG)

Proper Shipping Name: Not regulated.

Class: Not applicable.

UN Number: Not applicable.

Packing Group: Not applicable.

Placard(s): Not applicable.

Section 15: REGULATORY INFORMATION
Chemical Inventories
US (TSCA)

The components of this product are in compliance with the chemical notification requirements of TSCA.

Canada (DSL)

The components of this product are in compliance with the chemical notification requirements of the NSN Regulations under CEPA, 1999.

Federal Regulations
United States

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SARA Title III
Component**

	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313	RCRA CODE	CAA 112(r) TQ (lbs.)
Polycyclic Aromatic Hydrocarbons	Not listed.	Not listed.	Not listed.	313	Not listed.	Not listed.

California
California Prop 65:



WARNING This product can expose you to chemicals including Benzene, Ethylbenzene, Hexane, Naphthalene, Toluene, and Polycyclic Aromatic Hydrocarbons which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Section 16: OTHER INFORMATION

Disclaimer:

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for their own particular use.

Date of Preparation of SDS: May 26, 2025
Version: 1.0
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